



SUJAY

ENGINEERING PROJECTS

OFFICE ADDRESS :

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FACTORY ADDRESS :

SUJAY ENGINEERING PROJECTS , GAT NO 90 ,
OPP. LAXMI HARDWARE , JYOTIBANAGAR ,
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PROVEN TRACK RECORD FOR F.Y. (2022-25)

SR NO.	JOB PARTICULARS	MOC	NDT Requirement	Job Cycle Period	Manpower Used	TPI / CLIENT	END USER	PHOTOGRAPHS
1	GAS PREHEATER - ID 1025 x 25 / 8 Thk - 7.5 Mtr Long (With Expansion Bellow 5 Thk) - WEIGHT - 9.5 Tonn	SA 240 Gr 304 SHELLSIDE / SA 182 F 304 FLANGES	100 % Radiography Tested	7-8 Weeks	10 Nos (2 Fitter , 3 Welder , 3 Helper , 2 Grinderman)	CLIENT - INSPECTION (ISGEC)	ASSAM PETROCHEMICAL LTD. , ASSAM.	
2	CHILLED COLLECTION TANK - ID 1000 x 8 THK - 2.5 MTR HT. / WEIGHT - 2 TONN	SA 516 GR 70	100 % Radiography Tested	3-4 WEEKS	7 Nos (1 Fitter , 2 Welder , 2 Helper , 2 Grinderman)	CLIENT - INSPECTION (TUV NORD)	GUJRAT FLUOROCHEMICAL LTD.	
3	VDF + R142b TANK - ID 1600 x 14 THK - 3.6 MTR HT. JACKETED VESSEL - WEIGHT - 2.5 TONN	SA 516 GR 70	100 % Radiography Tested	3-4 WEEKS	7 Nos (1 Fitter , 2 Welder , 2 Helper , 2 Grinderman)	CLIENT - INSPECTION (TUV NORD)	GUJRAT FLUOROCHEMICAL LTD.	



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4	VDF, CHILLED BRINE TANK - ID 1200 x 16 THK - 2.8 MTR HT. JACKETED VESSEL / WEIGHT - 2.4 TONN	SA 240 GR 304 SHELLSIDE / SA 182 F 304 WN FLANGES	100 % Radiography Tested	3-4 WEEKS	10 Nos (2 Fitter , 3 Welder , 3 Helper , 2 Grinderman)	CLIENT - INSPECTION (TUV NORD)	GUJRAT FLUOROCHEMI CAL LTD.	
5	GAS COOLER - DIA 1800 x 10 THK - 8.5 MTR / 150 THK BODY FLANGES / FORGED TUBESHEET WITH EXPANSION BELLOW 5 THK / WEIGHT - 18 TONN	SA 240 GR 304 SHELLSIDE / SA 182 F 304 BODY FLANGE , TUBESHEET	100 % Radiography Tested	8-10 Weeks	10 Nos (2 Fitter , 3 Welder , 3 Helper , 2 Grinderman)	CLIENT - INSPECTION (ISGEC)	ASSAM PETROCHEMICA L	
6	AIR PREHEATER FOR ROTARY DRYER - 3.1 Mtr x 2.5 Mtr x 2.3 Mtr x 6 THK / WEIGHT - 10.5 Tonn	IS 2062 Gr B SHELLSIDE / TUBE SA 423 Gr 106	DYE PENETRANT TEST	6-8 WEEKS	10 Nos (1 Fitter , 4 Welder , 3 Helper , 2 Grinderman)	TPI INSPECTION - TUV NORD	HI-TECH CARBON , PATALGANGA	



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7	ACRYLAMID STORAGE TANK - DIA 4400 x 6 / 5 THK - 15.9 MTR HIEGHT / LIMPET COILED / WEIGHT - 15 TONN	SA 240 GR 316 L	100 % Radiography Tested	8-10 WEEKS	10 Nos (2 Fitter , 4 Welder , 2 Helper , 2 Grinderman)	TPI - TUV	CHEMDIST PROCESS SOLUTIONS	
8	RECTIFIER COLOUMN - DIA 3000 x 8 THK - 14 Mtr Long / 4.5 MTR. EACH SEGMENT / 7 Tonn EACH SEG. WEIGHT	SA 240 Gr 304	SPOT RADIOGRAPHY	3-4 WEEKS	15 Nos (2 Fitter , 5 Welder , 5 Helper , 3 Grinderman)	CLIENT INSPECTION - MEDAS ENGG DESIGN	SIDDHASHRI SUGAR , KARNATAKA	
9	RECTIFIER COLOUMN - DIA 3100 x 8 THK - 14 Mtr Long / 4.5 MTR. EACH SEGMENT / 7 -8 Tonn EACH SEG. WEIGHT / COPPER TRAY	SA 240 Gr 304 & DOW CU	SPOT RADIOGRAPHY	3-4 WEEKS	15 Nos (2 Fitter , 5 Welder , 5 Helper , 3 Grinderman)	CLIENT INSPECTION - MEDAS ENGG DESIGN	SIDDHASHRI SUGAR , KARNATAKA	



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10	RECTIFIER COLOUMN - DIA 3000 x 8 THK - 15.5 Mtr Long / 4.5 MTR. EACH SEGMENT / 7 -8 Tonn EACH SEG. WEIGHT / BUBBLE CAP TRAY	SA 240 Gr 304	SPOT RADIOGRAPHY	3-4 WEEKS	15 Nos (2 Fitter , 5 Welder , 5 Helper , 3 Grinderman)	CLIENT INSPECTION - MEDAS ENGG DESIGN	SENTINI BIO SPIRIT PVT LTD. , ANDHRA PRADESH	
11	AFTERBURNER - DIA 1600 x 6 THK (OUTER MS) , DIA 900 x 8 THK (INSIDE HEAT EXCHANGER) / WEIGHT - 15 TONN	IS 2062 GR A, SA 240 Gr 304, 310, 316	DYE PENETRANT TEST / PNEUMATIC, HYDRO TEST	6-8 WEEKS	10 Nos (2 Fitter , 3 Welder , 3 Helper , 2 Grinderman)	CLIENT INSPECTION - TPM DEPOT	MAHLE BEHR, MEXICO	
12	ANALYZER COLOUMN - DIA 3000 x 8 THK - 15 Mtr Long / 4.5 MTR. EACH SEGMENT / 7 -8 Tonn EACH SEG. WEIGHT / GRID TRAY	SA 240 Gr 304	SPOT RADIOGRAPHY	4-6 WEEKS	15 Nos (2 Fitter , 5 Welder , 5 Helper , 3 Grinderman)	CLIENT INSPECTION - MEDAS ENGG DESIGN	SENTINI BIO SPIRIT PVT LTD. , ANDHRA PRADESH	



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13	WASHING TOWER , DIA 4000 x 10 THK / 38 TONN	SA 240 Gr 304 / 316	100 % Radiography Tested	10 - 15 WEEKS	18 Nos (3 Fitter , 6 Welder , 5 Helper , 4 Grinderman)	TPI INSPECTION - TUV NORD	GRASIM IND. LTD. , GUJRAT	
14	DIA 3.25 Mtr x 32 THK - 60 MTR HEIGHT / 100 TONN / FABRICATION & ERECTION	SA 240 GR 304	SPOT RADIOGRAPHY	20 - 24 WEEKS	26 Nos (4 Fitter , 8 Welder , 8 Helper , 6 Grinderman)	CLIENT - AARTI INDUSTRIES , BHARUCH , JHAGADIA , GUJRAT	AARTI INDUSTRIES , JHAGADIA , BHARUCH , GUJRAT	



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15	STEAM SUPERHEATER (IBR) - DIA 1.1 Mtr X 20 THK - 5.5 MTR LONG / 9.5 TONN / FABRICATION	SA 516 GR 70 & SA 240 GR 304	100 % Radiography Tested	15 - 20 WEEKS	10 Nos (2 Fitter , 2 Welder , 4 Helper , 2 Grinderman)	CLIENT - ISGEC HEAVY ENGINEERING LTD. / IBR INSPECTION - BUREAU VERITAS INDIA PVT. LTD.	M/S ASSAM PETROCHEMICA LS LTD.	
16	ACTIVE COOLING ZONE FOR RADIATOR FURNACE - WIDTH 2.7 MTR X 14 MTR LONG X 5MM , 3 MM THK	SA 240 GR 304 & IS 2062 GR B	DYE PENETRANT TEST & PNEUMATIC TESTED	10-12 WEEKS	24 Nos (3 Fitter , 8 Welder , 8 Helper , 5 Grinderman)	CLIENT - TPM DEPOT PVT. LTD.	MAHLE BEHR , MEXICO	
17	68" RISER STACK FOR ONGC Dia 1727 x 106 Mtr (15.165 Mtr x 7 Nos Assembly) 10 mm / 20 mm Thk	SA 516 Gr 70	10% Radiography Test	10-15 Weeks	2 Fitter , 4 Wwelder , 6 Helper	CLIENT - ADOR Welding LTD / ONGC	ONGC	



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18	FALLING FILM EVAPORATOR DIA 2.37 X 8 THK - 17.5 MTR LONG / 40 MTONN WEIGHT	SA 240 GR 304	RADIOGRAPHY 10 % & DPT	1 MONTH	15	CLIENT	NSL, MAJALGAON, BEED, MAHARSHTRA	
19	CALENDRIA - 2 NOS (SHELL & TUBE TYPE HEAT EXCHANGER) DIA 1.45 MTR X 6 THK - 8.5 MTR LONG / 10 TONN WEIGHT	SA 240 GR 304, SA 240 UNS 32750, 316+Ti, TUBE - Ti GR 2	RADIOGRAPHY TEST 10%, 100% DPT	1 MONTH	7	TPI - EIL INSPECTION	IOCL, PANIPAT	
20	LACTICIDE ACID TANK - 2 NOS DIA - 4.5 MTR x 6 THK - 11.5 MTR LONG / 15 TONN WEIGHT	SA 240 GR 316 L	RADIOGRAPHY TESTING 10%, DPT 100%	2 MONTH	15	TPI - TUV NORD	BALRAMPUR CHINI	